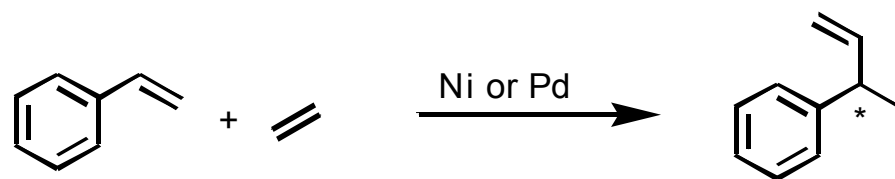


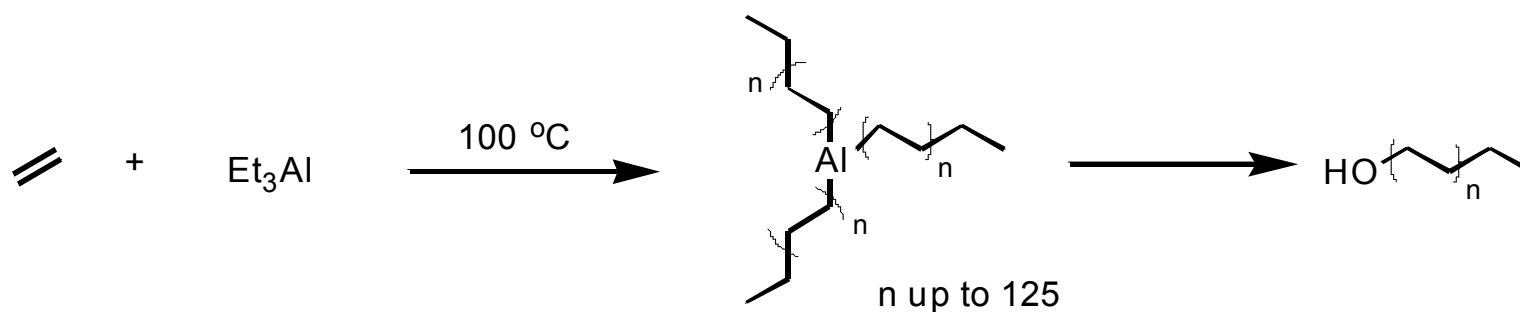
Asymmetric Hydrovinylation



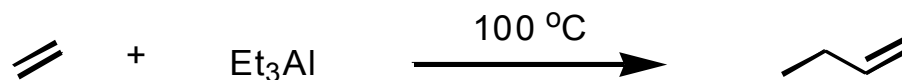
Jeff Kallemeyn
July 15, 2003

Olefin Polymerization

Ziegler (1953)



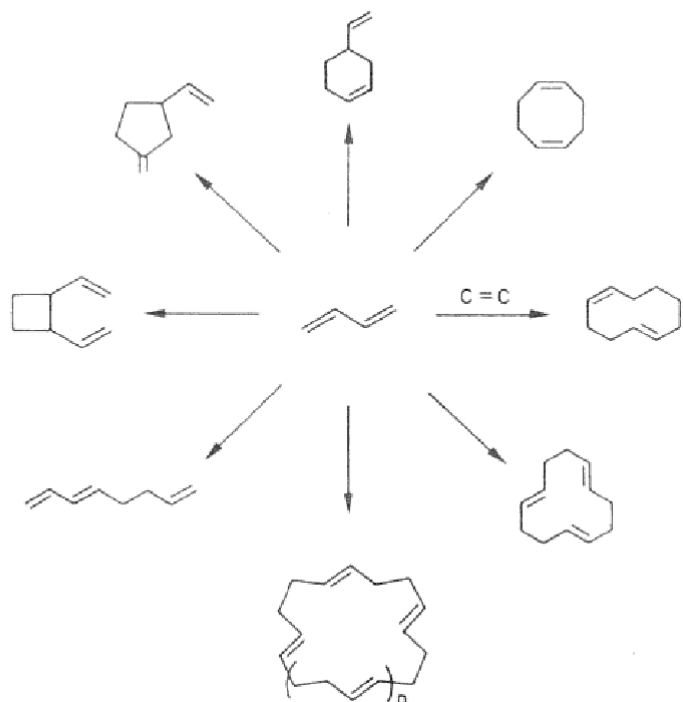
...then one day...



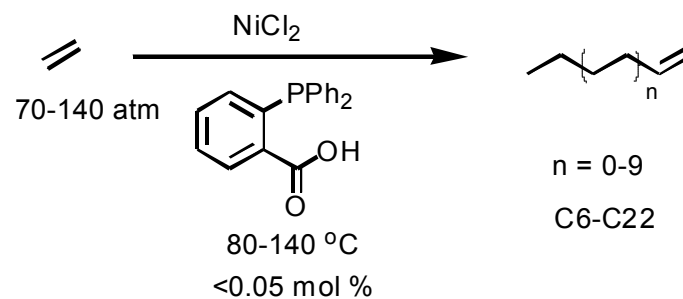
Attributed to cleaning centrifuge with H_2SO_4 ... leaving Ni salts behind

Applications of Ni Catalysts

Nickel catalyzed dimerization of butadiene



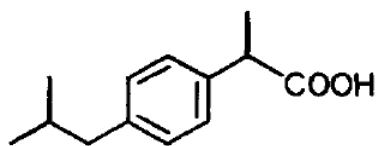
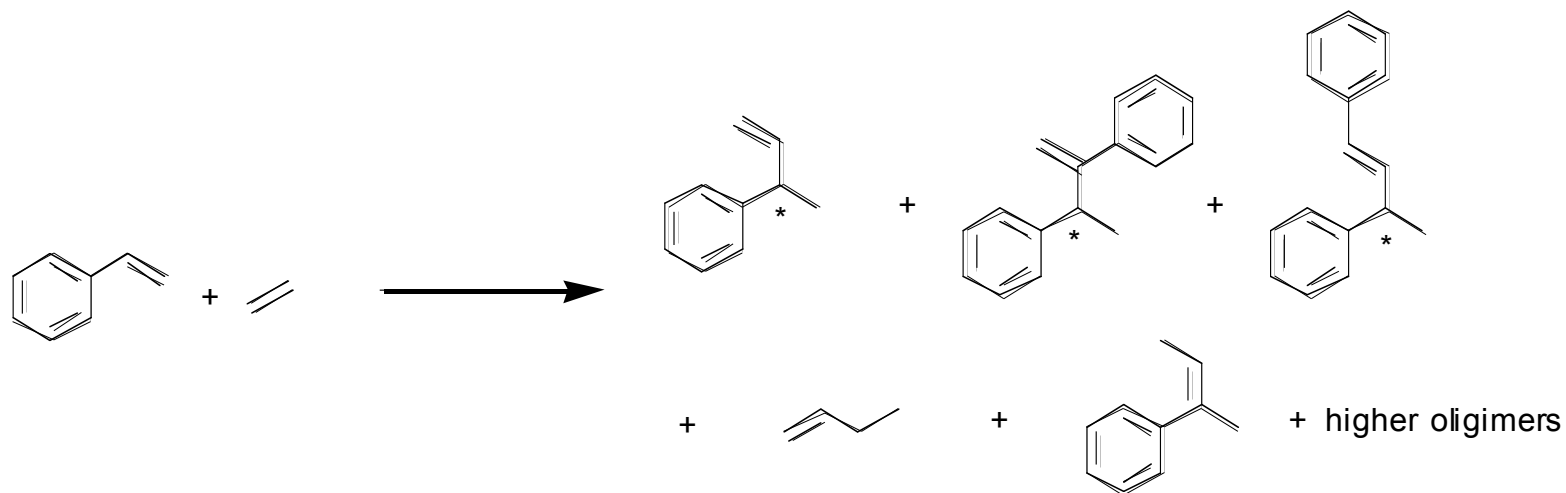
Shell Higher Olefin Process (SHOP):



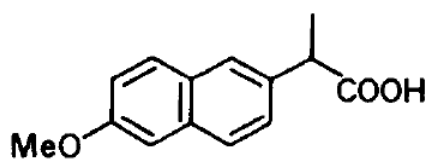
“NEODENE (SHOP) alpha and internal olefins are available directly from Shell in marine ships and barges, rail and road tank cars” www.shell.com

Nickel Catalysts are Used Widely

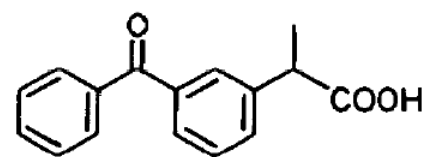
Hydrovinylation



Ibuprofen

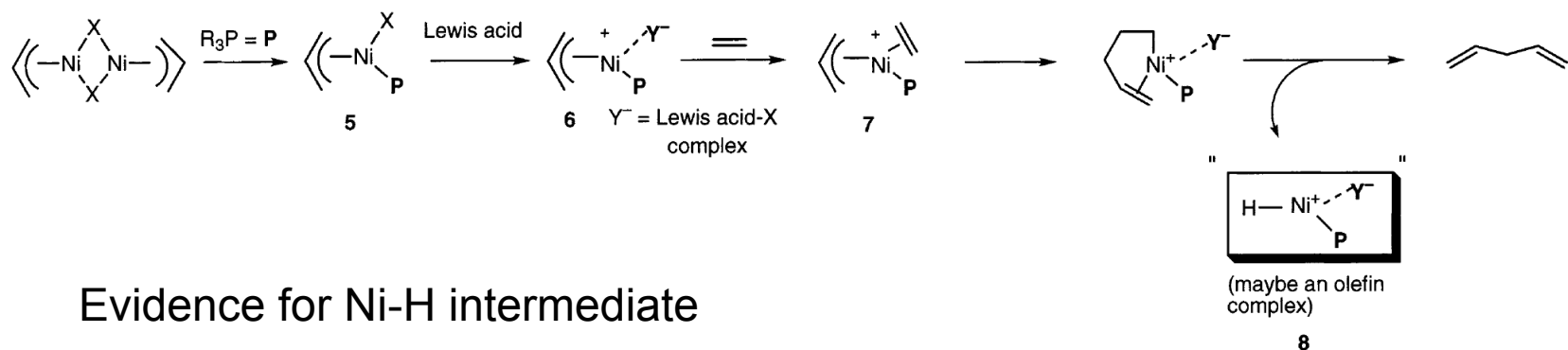


Naproxen

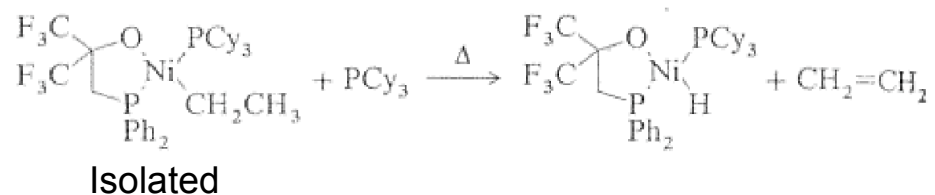
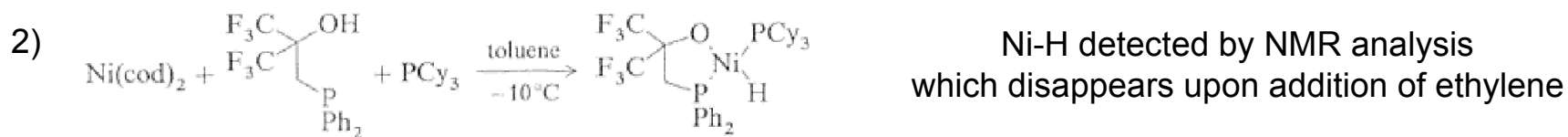
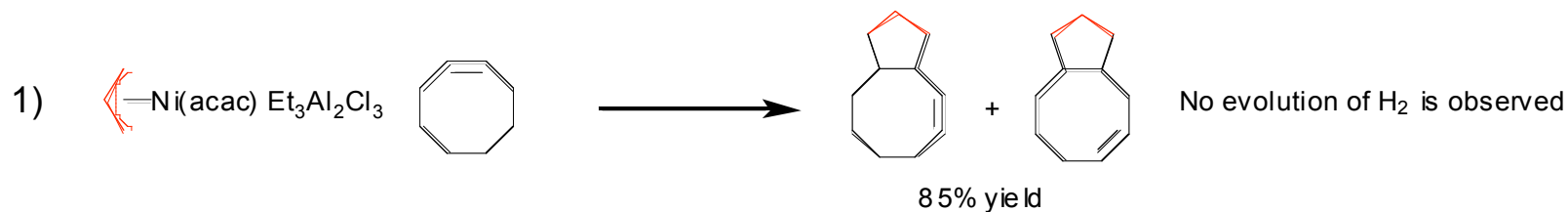


Ketoprofen

Mechanism: Initiation

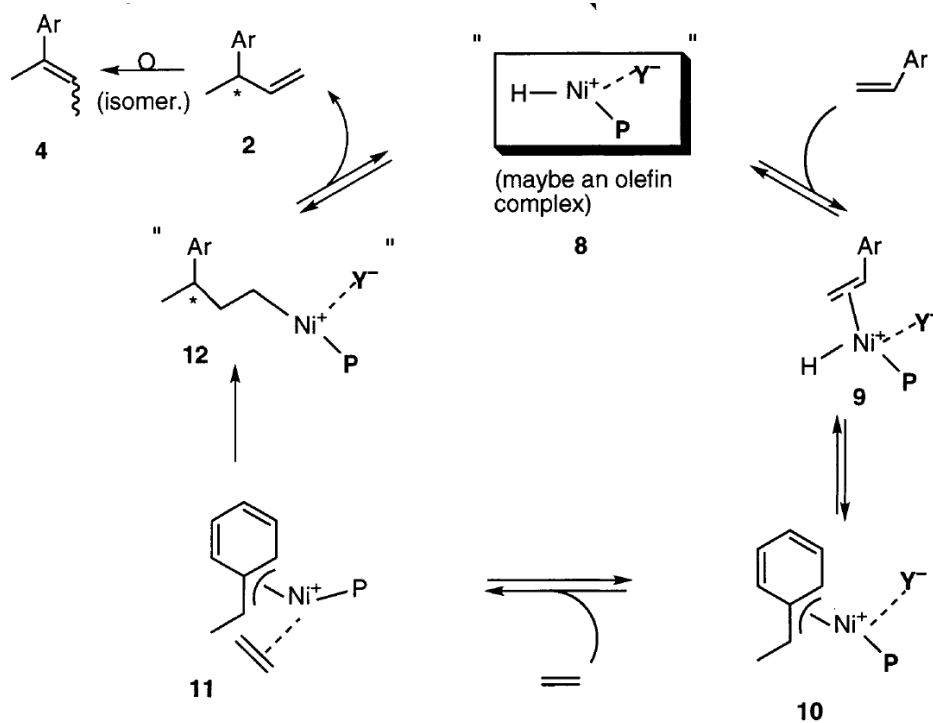


Evidence for Ni-H intermediate



3) Deuterium incorporation into products when D_4 ethylene is used

Mechanism: Catalytic Cycle



Evidence for **11** as catalytic resting state. (DiRenzo Ph.D. thesis (Brookhart))

Lewis acid (Y) creates coordinatively unsaturated Ni species.
Phosphine ligand (P) influences relative rates of dimerization (hetero- and homo-),
oligomerization and isomerization.

Reaction Course

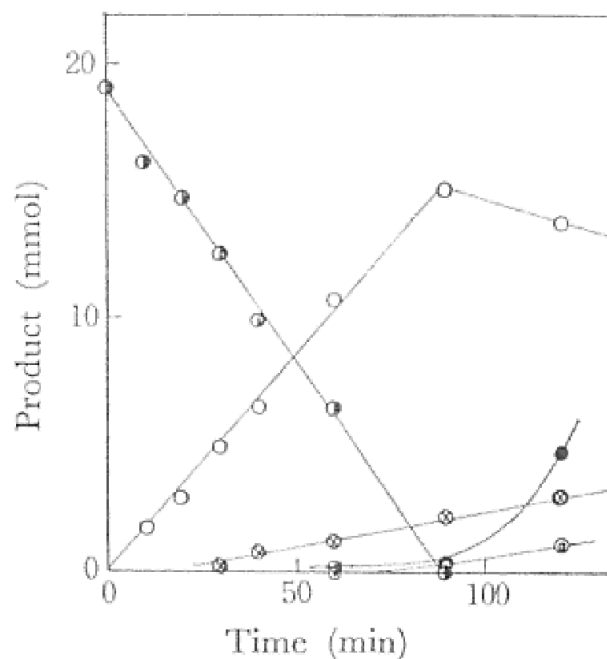
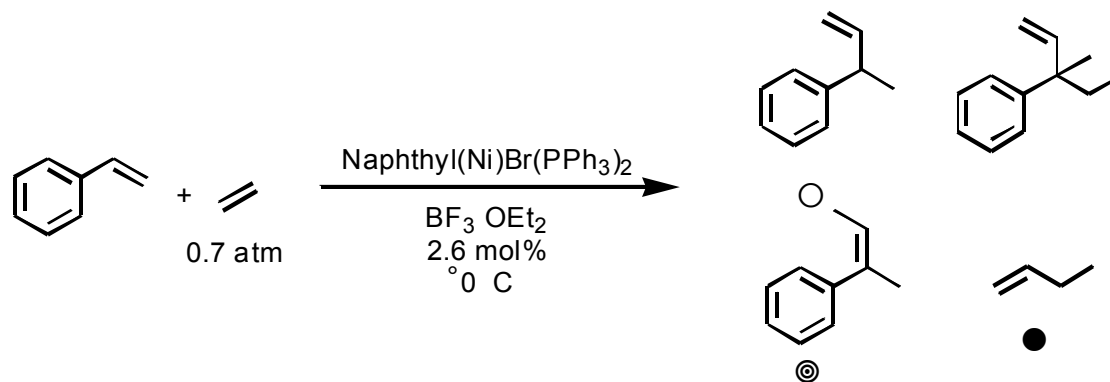


Fig. 1. Product distribution during the course of co-dimerization.

$(1\text{-naphthyl})\text{NiBr}(\text{P}\phi_3)_2$, 0.5 mmol; $\text{BF}_3 \cdot \text{OEt}_2$, 0.5 mmol; styrene 19.1 mmol; CH_2Cl_2 , 30 ml; $\text{P}_{\text{C}_2\text{H}_5}$, 50 cmHg; temp. 0°C . ●: styrene, ○: 3-phenyl-1-butene, ⊗: 3-methyl-3-phenyl-1-pentene, ⊙: 2-phenyl-2-butene, ●: butenes.

91% selectivity for desired product

Pressure and Lewis Acid Effects

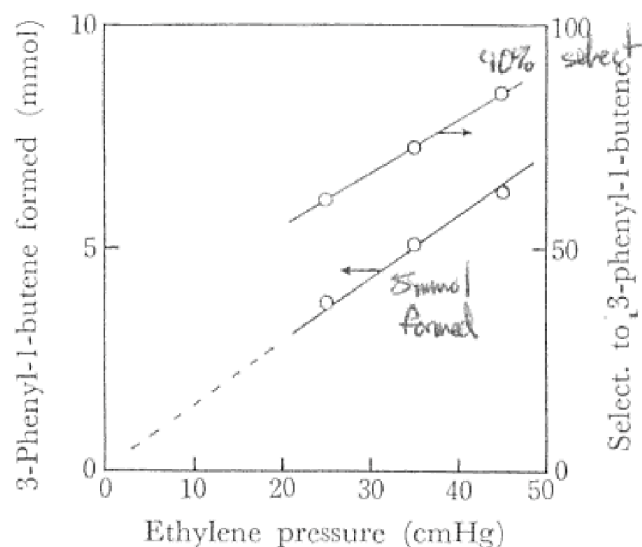
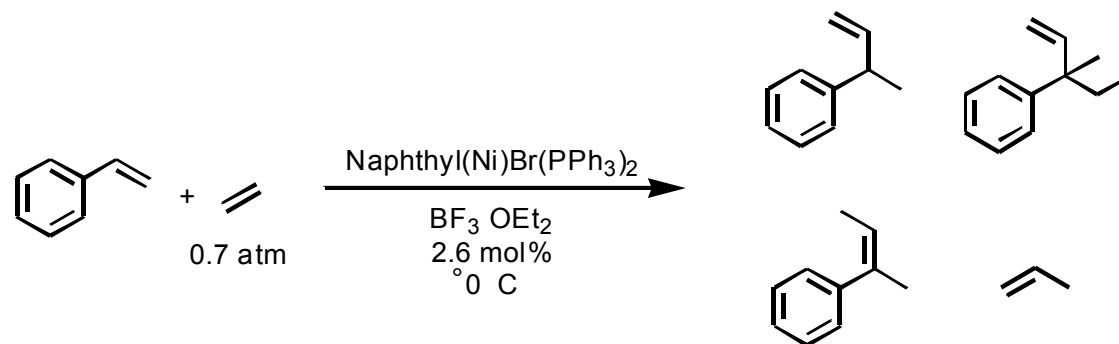


Fig. 2. Effect of ethylene pressure on the rate of co-dimerization; (1-naphthyl)NiBr($\text{P}\phi_3$)₂, 0.5 mmol; $\text{BF}_3 \cdot \text{OEt}_2$, 0.5 mmol; styrene, 19.1 mmol; CH_2Cl_2 , 30 ml; temp. 0°C; time. 30 min.

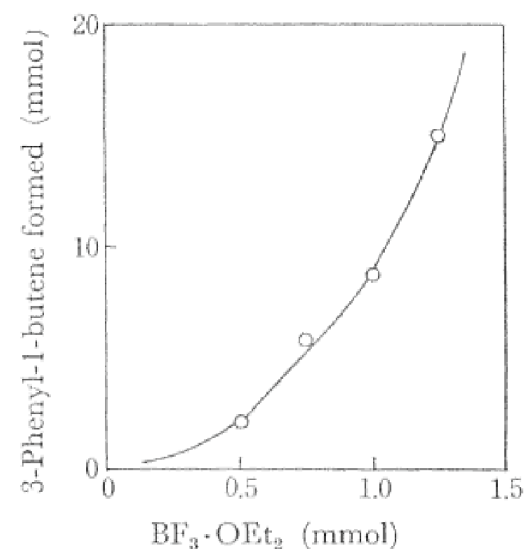


Fig. 3. Effect of the amount of $\text{BF}_3 \cdot \text{OEt}_2$. (1-naphthyl)NiBr($\text{P}\phi_3$)₂, 0.5 mmol; styrene, 19.1 mmol; CH_2Cl_2 , 30 ml; $\text{P}_{\text{C}_2\text{H}_4}$, 35 cmHg; temp. 0°C; time 15 min.

Temperature Effects

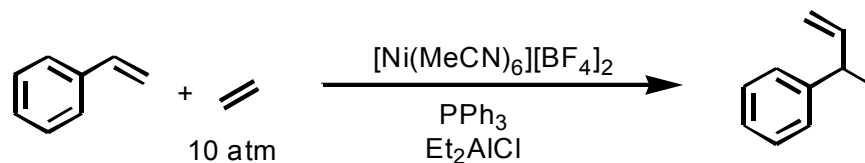


Table 1. Optimization of the reaction conditions towards **2a** (0.1 mmol $[\text{Ni}(\text{MeCN})_6][\text{BF}_4]_2$; $P=10$ bar; 20 mL CH_2Cl_2 , $[\text{Al}]/[\text{Ni}]=5$). Unless otherwise noted, total conversion of styrene was observed

Entry	Time (min)	Sty/Ni	T ($^\circ\text{C}$)	L	$[\text{L}]/[\text{Ni}]$	Yield (%) ^a
1	240	400	50	PPh_3	2	2
2	60	400	50	PPh_3	2	4
3	60	400	25	PPh_3	2	20
4	30	400	25	PPh_3	2	61
5	60	400	25	PPh_3	4	96
6	50	400	25	PPh_3	4	98
7 ^b	360	1500	25	PPh_3	4	93
8 ^c	360	6600	25	PPh_3	4	92
9 ^d	75	200	25	dppe ^c	1	96

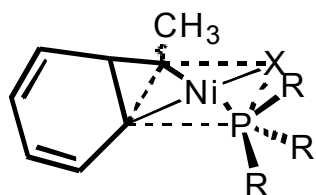
} Styrene polymerization

^b $P=30$ bar.

^c $P=35$ bar, $[\text{Al}]/[\text{Ni}]=8$.

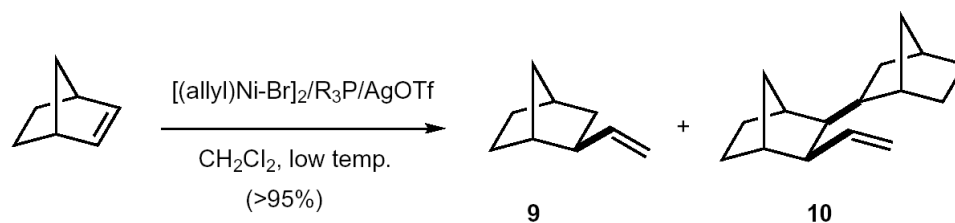
^d $[\text{Al}]/[\text{Ni}]=20$.

Influence of Ligand



Larger R on phosphine disfavors coordination of second styrene over ethylene.

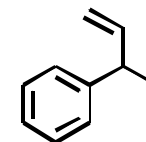
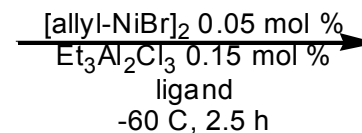
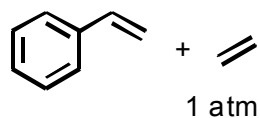
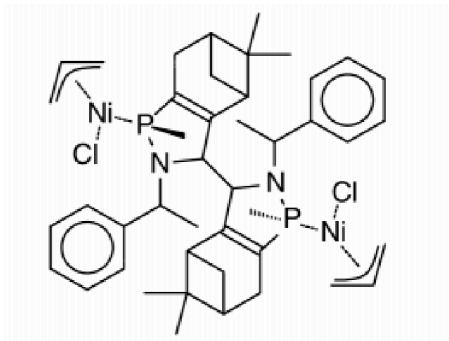
R = *i*-Bu gives more dimerization than R = Bn



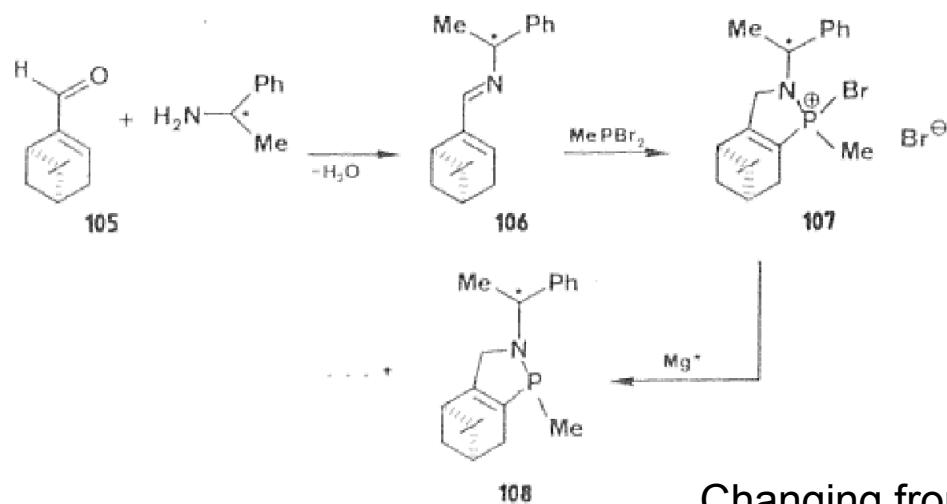
Phosphine	Cone angle	Temp.	9	10
[cyhex] ₃ P	180°	-70 °C	100	0
Ph ₃ P	145°	-55 °C	1	97

Ligand effect is largely steric in nature

Asymmetric Hydrovinylation



93% yield
97% ee (R)

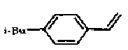
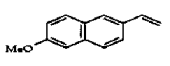
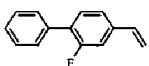


Isolated active component from mixture

Changing from (R)-phenylethylamine (RR ligand) to (S)-phenylethylamine (RS ligand) gives poor ee's (6%)

Counterion Effects

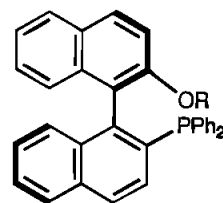
Al Lewis acids can cause problems with Lewis basic substrates

Entry	Substrate	% Yield ^a	Conditions ^b
1	styrene	>95 (99+)	(i)
2	3-methylstyrene	>95 (98)	(i)
3	4-methoxystyrene	>95 (98)	(i)
4	4-chlorostyrene	81 (89)	(i)
5	4-bromostyrene	>95 (98)	(i)
6	2-vinylnaphthalene	(99+)	(i)
7		(90)	(i) with 0.5 mole% cat.
		(97)	(ii)
8		> 90 (99+)	(i) with 1.4 mole% cat.
		>97 (99+)	(iii)
9		(88)	(i)

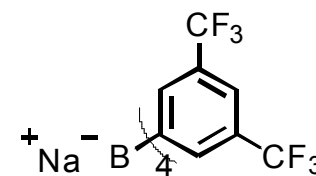
i) [(allyl)NiBr]₂ (0.35 mol %) PPh₃ AgOTf -55 °C 2h

ii) [(allyl)NiBr]₂ (0.7 mol %) (R)-MOP **8a** NaBARF -56 °C 2h

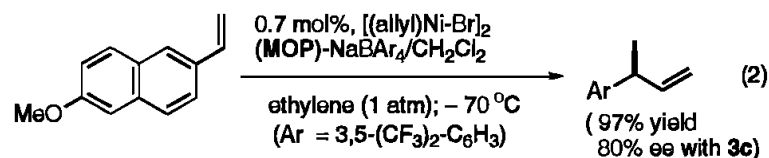
iii) [(allyl)NiBr]₂ (0.7 mol %) (R)-MOP **8b** NaBARF -56 °C 2h



8a R = CH₃
8b R = CH₂Ph

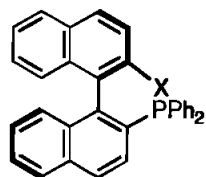


Hemilabile Ligands



entry	ligand	group X in 3	yield (%)	%ee	remarks
1	(<i>R</i>)-BINAP	Ph ₂ Ph	0		
2	3b (MOP)	OCH ₃	>98	62	
3	3c	OCH ₂ Ph	97	73	-55 °C
			87	73	AgNTf ₂
4	3c	OCH ₂ Ph	93	80	at -70 °C
5	3d	O- <i>i</i> -Pr	69	70	
6	3e	CH ₂ CH ₃	12	<3	
7	3f	OC(O)CH ₃	0		
8	3g	P(O)Ph ₂	0		
9	4a	OC(H)(Ph)(CH ₃)	96	71	(<i>R,R</i>)
10	4b	OC(H)(Ph)(CH ₃)	79	65	(<i>R,S</i>)

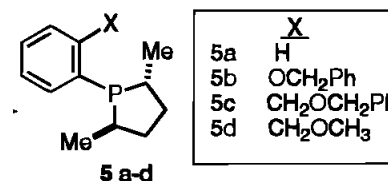
^a See eq 2 for typical procedure. ^b Isolated yield; ee determined by HPLC.



BINAP X = PPh₂
3a X = OH
3b X = OMe (MOP)
3c X = OCH₂Ph
3d X = O-*i*-Pr
3e X = CH₂CH₃
3f X = OC(O)CH₃
3g X = P(O)Ph₂

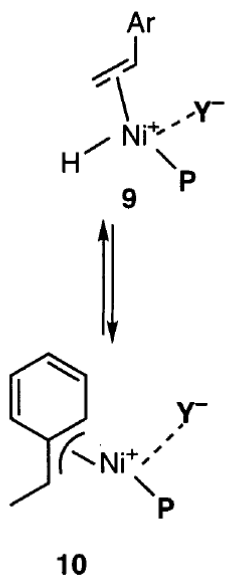
Hydrovinylation of Styrene

entry	additive	yield of product (%)		remarks
		5a	5c	
1	AgOTf	94	<4	37% ee (<i>S</i>) with 5a
2	AgClO ₄	95	<2	29% isom. with 5a
3	AgNTf ₂	<2	48	47% ee (<i>S</i>), 9% isom. with 5c
4	AgSbF ₆	<2	94	48% ee (<i>S</i>) with 5c
5	NaBAR ₄ ^b	<2	97	50% ee (<i>S</i>) with 5c

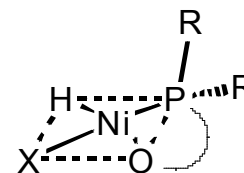
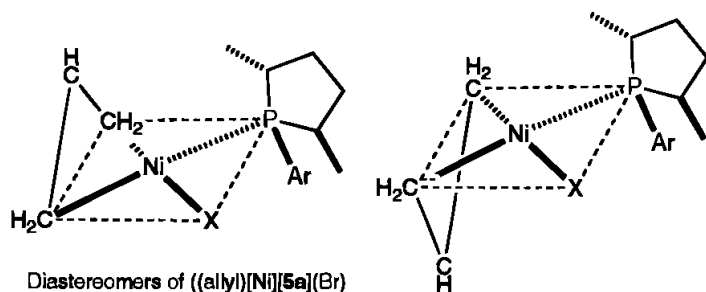


¹H NMR studies show instability of (allyl)Ni**5a** complexes with Br, OTf, SbF₆ and BARF counterions.
 (allyl)Ni**5c**BARF complexes are highly stable (rt for 2 days)

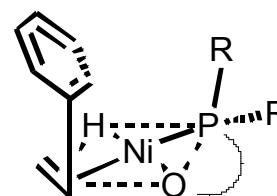
Stereochemical Determining Step



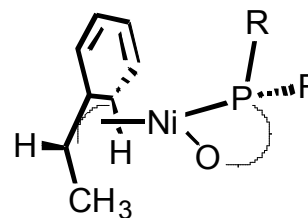
Enantiotopic face of styrene chosen at this step.
Resulting allyl complex assumed to be stable through remainder of steps.



H should be cis to P
due to sterics and ligand directing

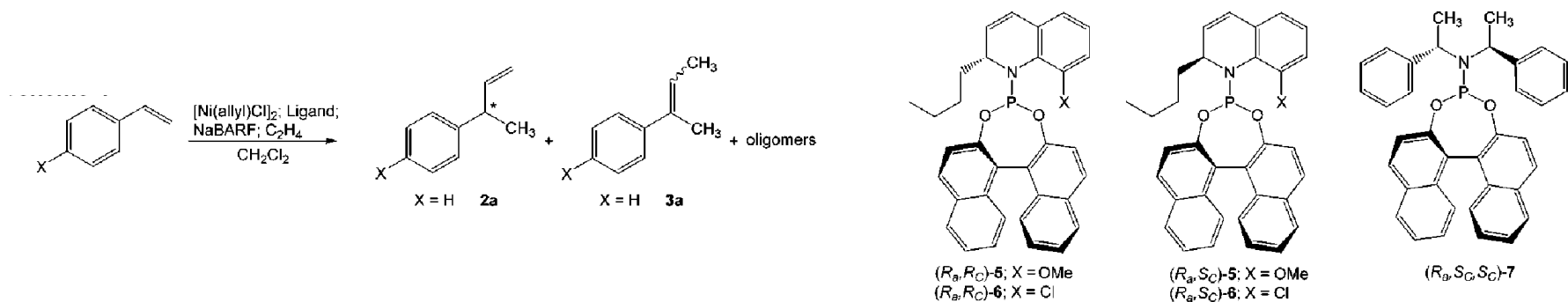


Coordination of styrene



Transfer of H, face is selected from steric influences of P(R)

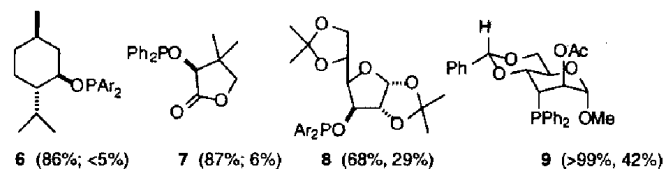
Phosphoramidite Ligands



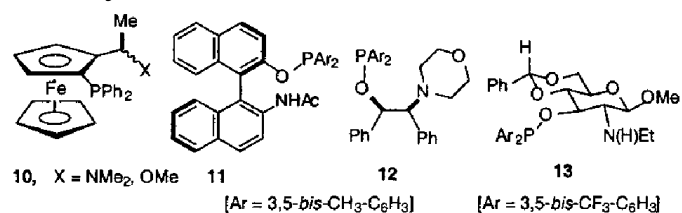
entry	ligand	substrate	T [°C]	$p(\text{C}_2\text{H}_4)$ [bar]	t [h]	1/Ni	conv. [%]	selectivity [%]			ee (2) [%]
								2	3	oligomers ^a	
1	(R_a, R_C) - 5	1a	0	44	1	280	99.7	85.4	13.3	<1.5	7.6 (<i>R</i>)
2	(R_a, S_C) - 5	1a	-30	49	2	280	13.5	93.3	3.1	3.7	56.4 (<i>R</i>)
3	(R_a, S_C) - 6	1a	-32	12	2	300	100	<1	<1	100	—
4	(R_a, R_C) - 6	1a	-32	12	2	300	33.1	96.2	0.4	3.7	87.2 (<i>S</i>)
5	(R_a, S_C, S_C) - 7	1a	-70	~1	4	620	100	84.9	4.3	8.1	94.8 (<i>S</i>)
6a	(R_a, S_C, S_C) - 7	1a	-65	~1	4	4600	89.2	100	<1	<1	91.1 (<i>S</i>)
6b			-65 → rt	~1	16	5490	82.7	96.4	<1	3.0	91.4 (<i>S</i>)
7	(R_a, S_C, S_C) - 7	1a	0	~1	2	13270	100	78.1	9.1	12.7	76.2 (<i>S</i>)
8 ^b	(R_a, S_C, S_C) - 7	1a	-50	~1	0.3	1330	99.5	99.1	0.9	<1	89.7 (<i>S</i>)

Modular Ligands Show Promise

Tunable Ligands

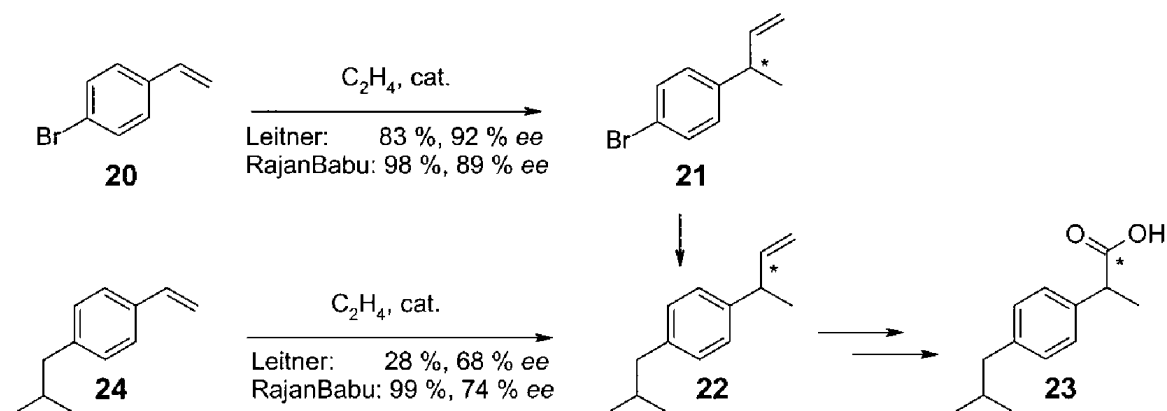


No activity:



No.	ligand	Ar	yield ²	selectivity ³	%ee ⁴
1.		A	62	>99	32 (S)
		B	35	>99	28 (S)
2.		A	93	96	9 (S)
		B	93	>99	45 (S)
3.		A	89	89	81 (S)
		B	42	>99	62 (S)
4.		17 Z = CF ₃ CO	40 ⁵	40	87 (S)
		18 Z = PhCO	23 ⁵	23	82 (S)
		Ar = A			

¹ See eq 1. **A** Ar = 3,5-(CH₃)₂-C₆H₃; **B** Ar = 3,5-(CF₃)₂-C₆H₃. ² Isolated yield of 3-phenyl-1-butene. ³ Percentage of 3-phenyl-1-butene among all products. ⁴ Determined by HPLC. ⁵ Conversion >99%.



Scheme 6. Asymmetric synthesis of Ibuprofen.

Palladium Catalyzed Hydrovinylation

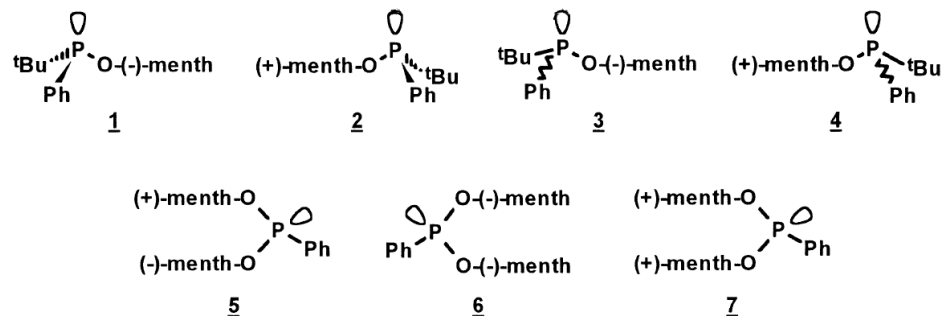
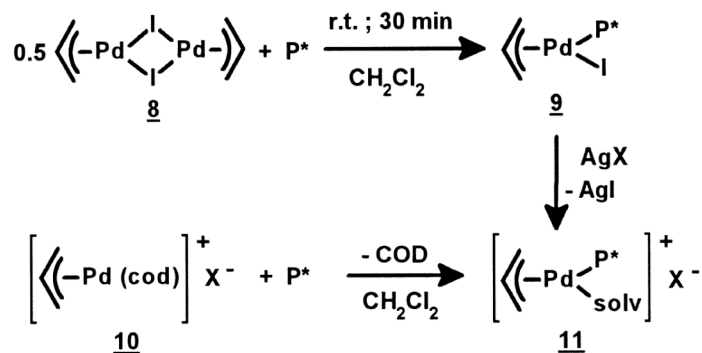


Table 3
Effect of cosolvents

Run	Cosolv.	Conv. ^a /%	Yield ^b /%	S ^c _{codimers} /%	S ^d _{3PB1} /%	% ee	Isomer Yield
1	—	76	48	64	98	85	27
2	EtOAc	91	70	80	96	82	18
3	<i>t</i> -BuOAc	77	52	70	96	85	23
4	menthOAc	76	53	72	97	86	21

$T = 0^\circ\text{C}$; reaction time = 2 h; 10 bar initial pressure; P/Pd = 1; styrene/Pd = 500–1000; 20 ml CH_2Cl_2 ; 2 ml styrene (17.4 mmol); 3 ml cosolvent added; complex **8** as precursor.

^a Conversion of styrene.

^b Yield of 3PB1.

^c $\Sigma(\text{codimers})/\text{conv.}$

^d $(3\text{PB1})/\Sigma(\text{codimers})$.

Table 4
Cooperativity of chiral auxiliary and chiral phosphorus

Ligand	Conv. ^b /%	Yield ^c /%	S ^d _{codimers} /%	S ^e _{3PB1} /%	% ee	Config.	Isomer Yield
1	95	79	89	94	86	<i>S</i>	10
2	100	74	91	82	83	<i>R</i>	9
3	89	70	86	92	37	<i>S</i>	13
4	84	65	83	93	29	<i>R</i>	14
5 ^a	74	39	77	68	—	—	18
6 ^a	75	44	94	62	42	<i>R</i>	5
7 ^a	49	34	85	81	38	<i>S</i>	7

$T = 10^\circ\text{C}$; reaction time = 1 h; 10 bar initial pressure, P/Pd = 1; styrene/Pd = 500–1000; 20 ml CH_2Cl_2 ; 2 ml styrene (17.4 mmol); complex **10** as precursor.

^a Complex **8** as precursor; reaction time = 4 h.

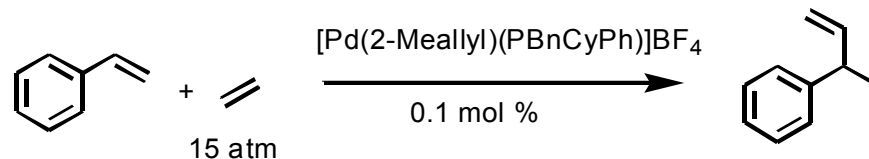
^b Conversion of styrene.

^c Yield of 3PB1.

^d $\Sigma(\text{codimers})/\text{conv.}$

^e $(3\text{PB1})/\Sigma(\text{codimers})$.

Palladium Catalyzed Hydrovinylation


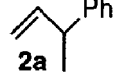
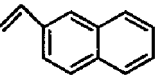
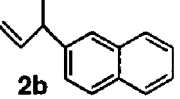
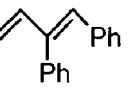
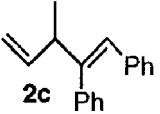

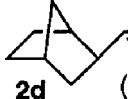

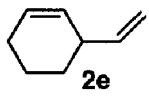

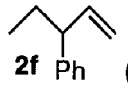
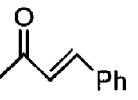
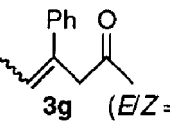
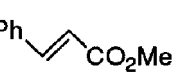
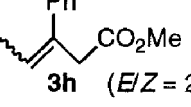
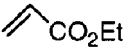
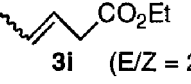


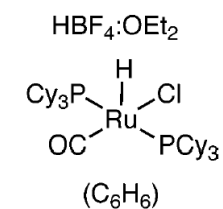
run	catalyst ^b	olefin	solvent	<i>T</i> (°C)	<i>t</i> (min)	conversion (%) ^c	selectivity (%) ^d	C16-fraction (%) ^e	TOF/h ^f	ee (%)
1	rac	styrene	THF	10	60	16.2	100	0.6	56	
2	<i>R</i>	styrene	THF	25	60	33.2	99	3.0	300	45- <i>S</i>
3	rac	styrene	CH ₂ Cl ₂	0	120	13.2	100	0.8	62	
4	<i>R</i>	styrene	CH ₂ Cl ₂	5	90	64.8	99	4.3	405	61- <i>S</i>
5	rac	styrene	CH ₂ Cl ₂	10	60	61.5	97	3.2	585	
6	<i>R</i>	styrene	CH ₂ Cl ₂	15	30	61.5	98	5.5	1290	60- <i>S</i>
7	<i>S</i>	styrene	CH ₂ Cl ₂	15	30	32.5	99	2.9	590	59- <i>R</i>
8	rac	styrene	CH ₂ Cl ₂	15	60	99.9	83	5.2	947	
9	<i>S</i>	2-vinylnaphthalene	CH ₂ Cl ₂	15	20	83.0	98.5		250	84- <i>R</i>
10	<i>R</i>	2-vinylnaphthalene	CH ₂ Cl ₂	15	60	100	58		100	85- <i>S</i>
11	6	styrene	CH ₂ Cl ₂	15	30	21.3	100	1.2	400	

^a Initial ethylene pressure 15 bar; ratio olefin/catalyst 1000:1 for styrene and 100:1 for 2-vinylnaphthalene. ^b Catalyst: filtered solutions of (*R*_p)-**5** or (*S*_p)-**5** + olefin + AgBF₄, except for run 11, where compound **6** was used. ^c Conversion of starting olefin. ^d Selectivity: % of 3-aryl-1-butene with respect to the hydrovinylation fraction (3-aryl-1-butene and 2-aryl-2-butenes). ^e C16-fraction: styrene dimers. ^f TOF/h calculated as the total amount of arylbutenes formed.

Isomerization major drawback to Pd catalysts

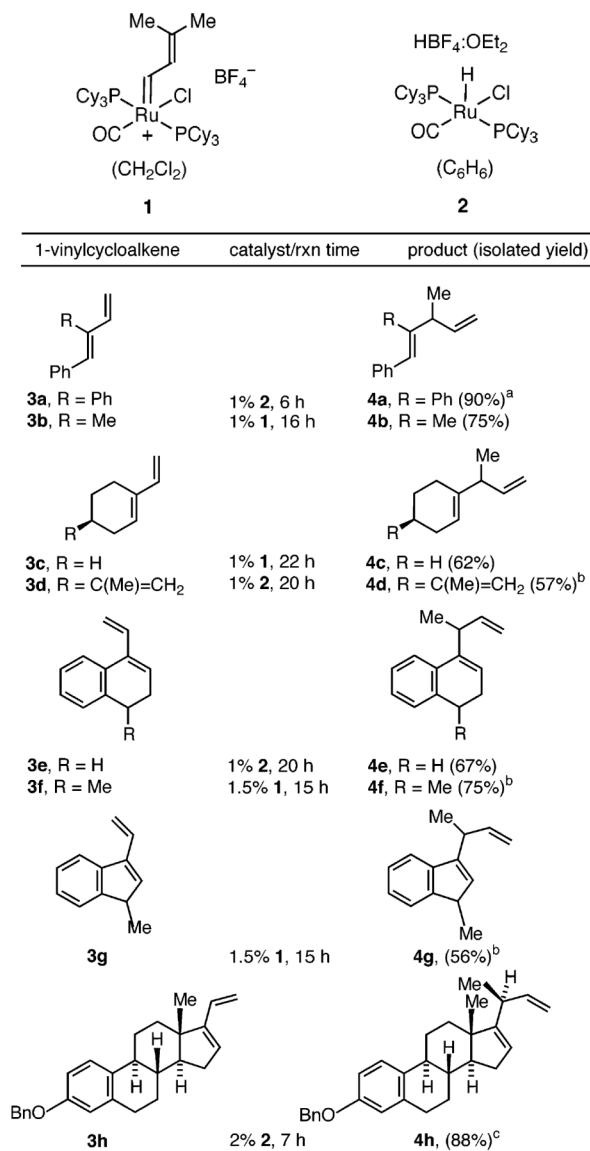
Ruthenium Catalyzed Hydrovinylation

entry	alkene	product (s)	1 (mol%)	time (h)	temp (°C)	% yield ^b
1		 2a	0.5	6	20	98 (93)
2		 2b	0.5	8	20	94 (89)
3		 2c	1.0	6	75	92 (90)
4		 2d (3:2)	0.25	1	20	95 ^c
5		 2e	2.0	6	50	94 ^c
6		 2f (4:1)	2.0	15	50	55-60
7		 3g (E/Z = 3:1)	3.0	15	75	65
8		 3h (E/Z = 2.5:1)	2.0	24	50	65-70
9		 3i (E/Z = 2.5:1)	1.0	6	75	70 ^d

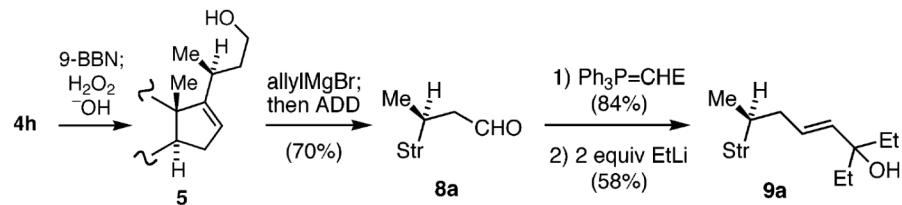


No asymmetric examples

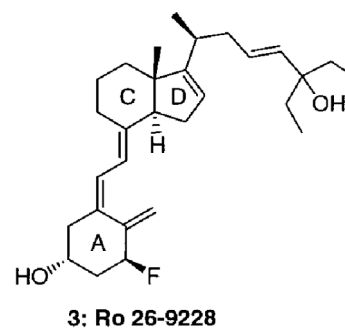
Ruthenium Catalyzed Hydrovinylation



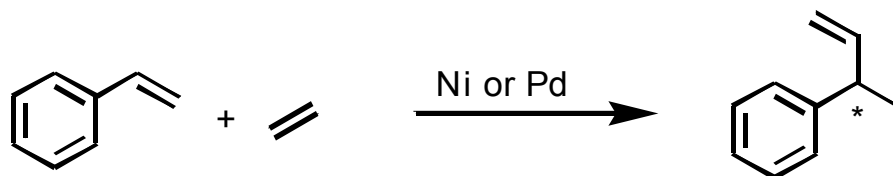
^a From ref 5b. ^b Mixture of diastereomers (1:1). ^c Single diastereomer.



Lack of methods for preparation of (S) side chain in vitamin D analogs



Conclusion



Nickel catalysis are the most developed.

Low catalyst loadings are amenable to industrial procedures.

Atom economical.

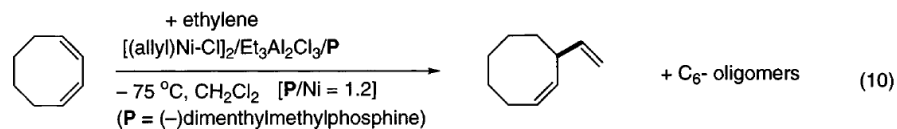
Terminal alkene is a good handle for additional chemistry.

Method limited in the short term to conjugated dienes.

Use in fine chemical synthesis will require additional ligand development.

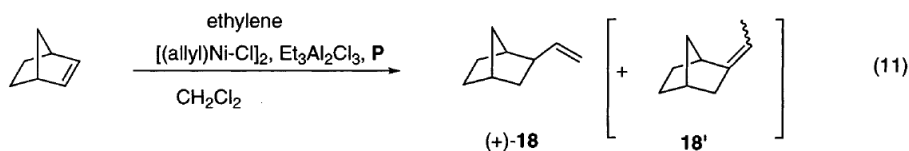
Poor understanding of the factors that influence side reactions
--(Isomerization, Dimerization and Oligimerization)

Other Substrates



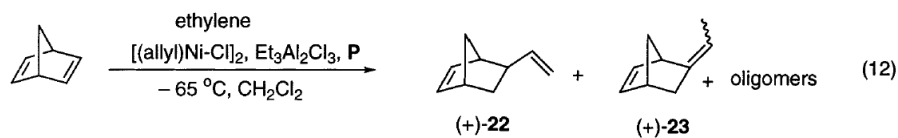
21 (unspecified yield; 53% ee)

(at P/Ni = 3.8, 70% ee at 0^o C)

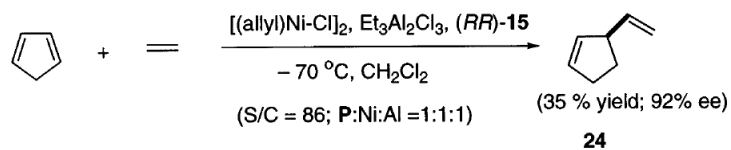


P = (-)-isopropylidimethylphosphane 65% ee at -70 °C

P = (RR)-15 (87 % yield; 57% ee at -65 °C)

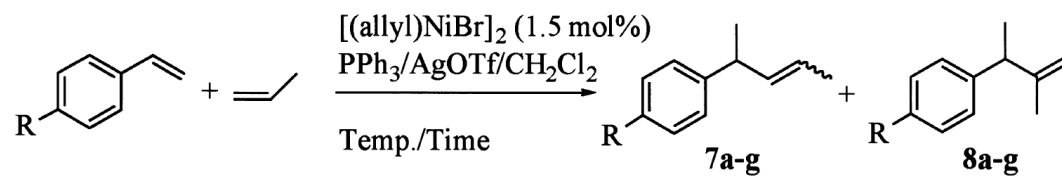


P = (-)-isopropylidimethylphosphane (49% yield; 77.5% ee) (~ 50%)



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Propene



Entry	R	Temperature (°C)	Time (min)	Isolated yield (%)	Ratio of products (7:8)
a	<i>i</i> -Bu	-15	15	96	3:1
b	OMe	-15	60	86	4:1
c	Cl	0	15	94	4:1
d	Br	0	10	95	4:1
e	OAc	-10	30	93	4:1
f	C(O)Ph ^a	10	15	94	4:1
g	N(Ts) ₂ ^a	10	25	92	2:1

^a 3 mol% of $[(\text{allyl})\text{NiBr}]_2$ was used.

Influence of Ligand on Propene Dimerization

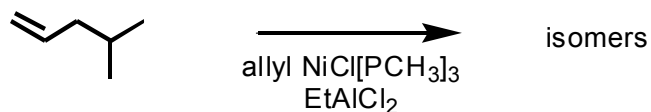
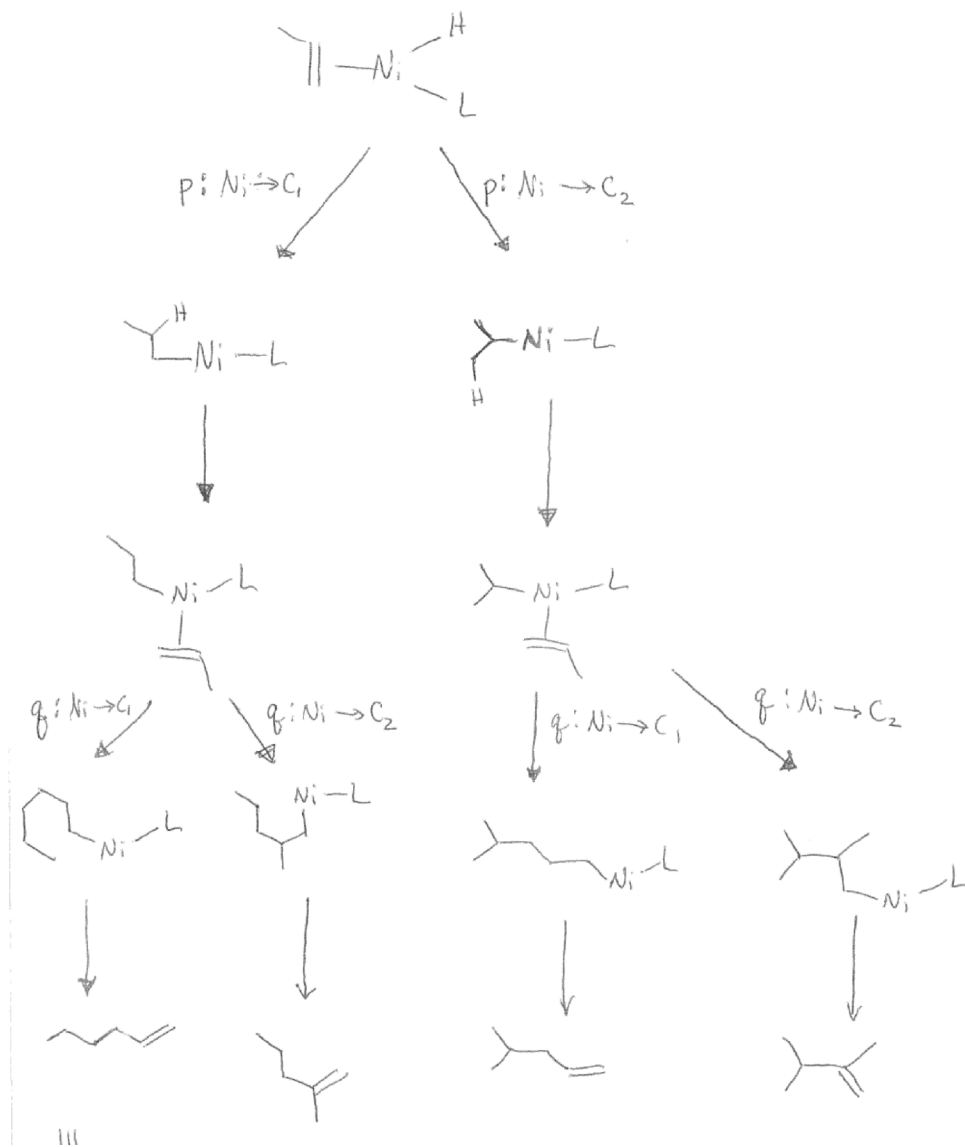


TABLE II
ISOMERIZATION OF 4-METHYL-1-PENTENE AT 0°C^{a,b}

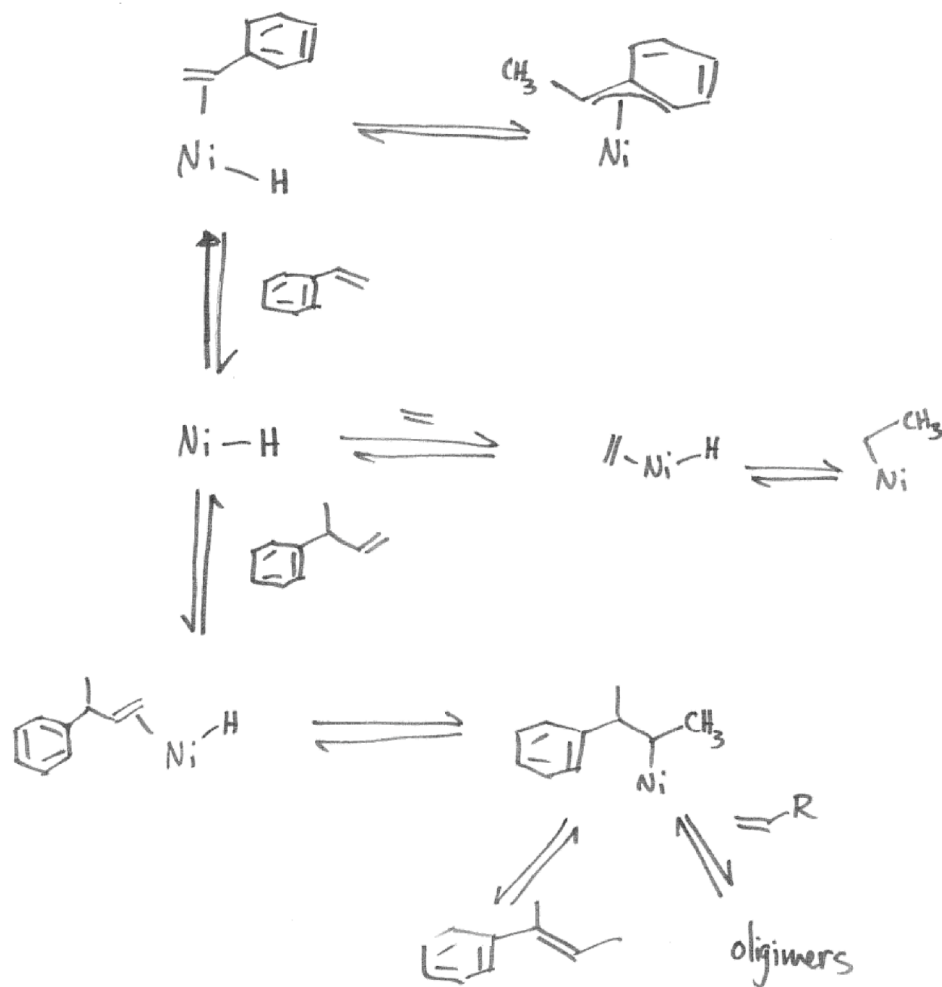
Olefin	Concentration (%)
	0.2
	0.9
	7.1-7.3
	83.6-84.0
	7.8-8.6

^a Catalyst: π -C₃H₅NiCl[P(CH₃)₃]-C₂H₅AlCl₂.

^b From Karmann (51).



Oligomerization and Isomerization



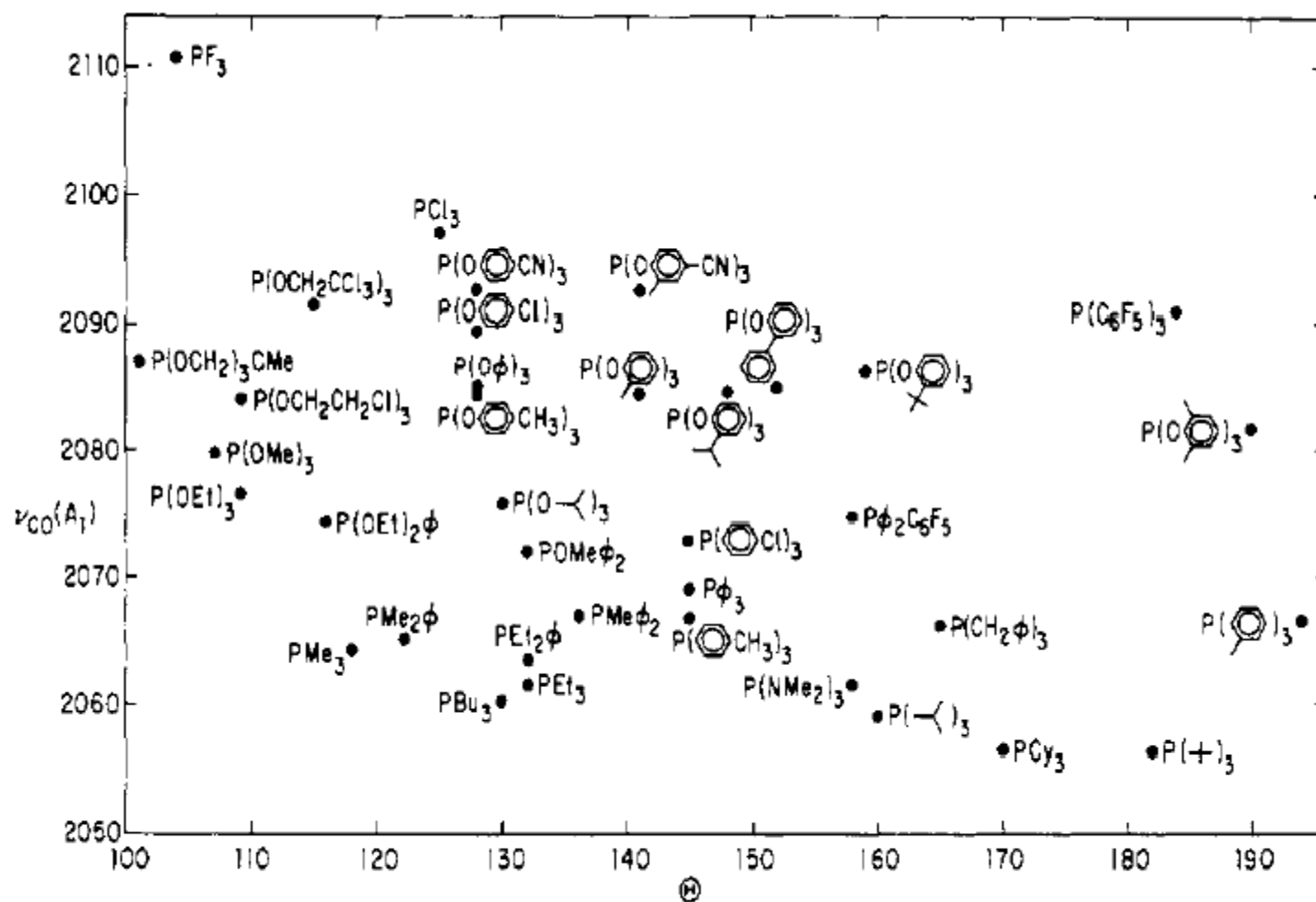


Figure 25. Steric and electronic map.